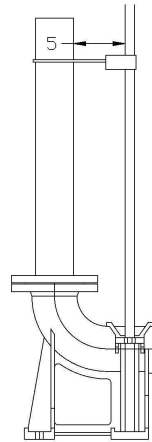
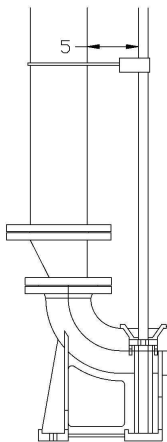


Intermediate Guide Rail Brackets with Reducers

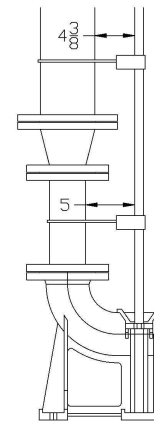
Discharge piping arrangements must be considered when selecting intermediate guide rail brackets. Systems that increase discharge diameter through the use of reducers may require custom intermediate guide rail brackets.



This arrangement is standard. Discharge diameter is constant, and standard guide rail brackets are used.



This arrangement uses an eccentric reducer with the level side facing the guide rails. It results in a constant distance between discharge and guide rails. This allows for the selection of standard brackets with larger diameter u-bolts.



This arrangement uses a concentric reducer, which results in an irregular distance from the front of the discharge to the guide rails. Standard HOMA intermediate guide rail brackets **will not** fit if this set-up is used. Custom brackets will be required.